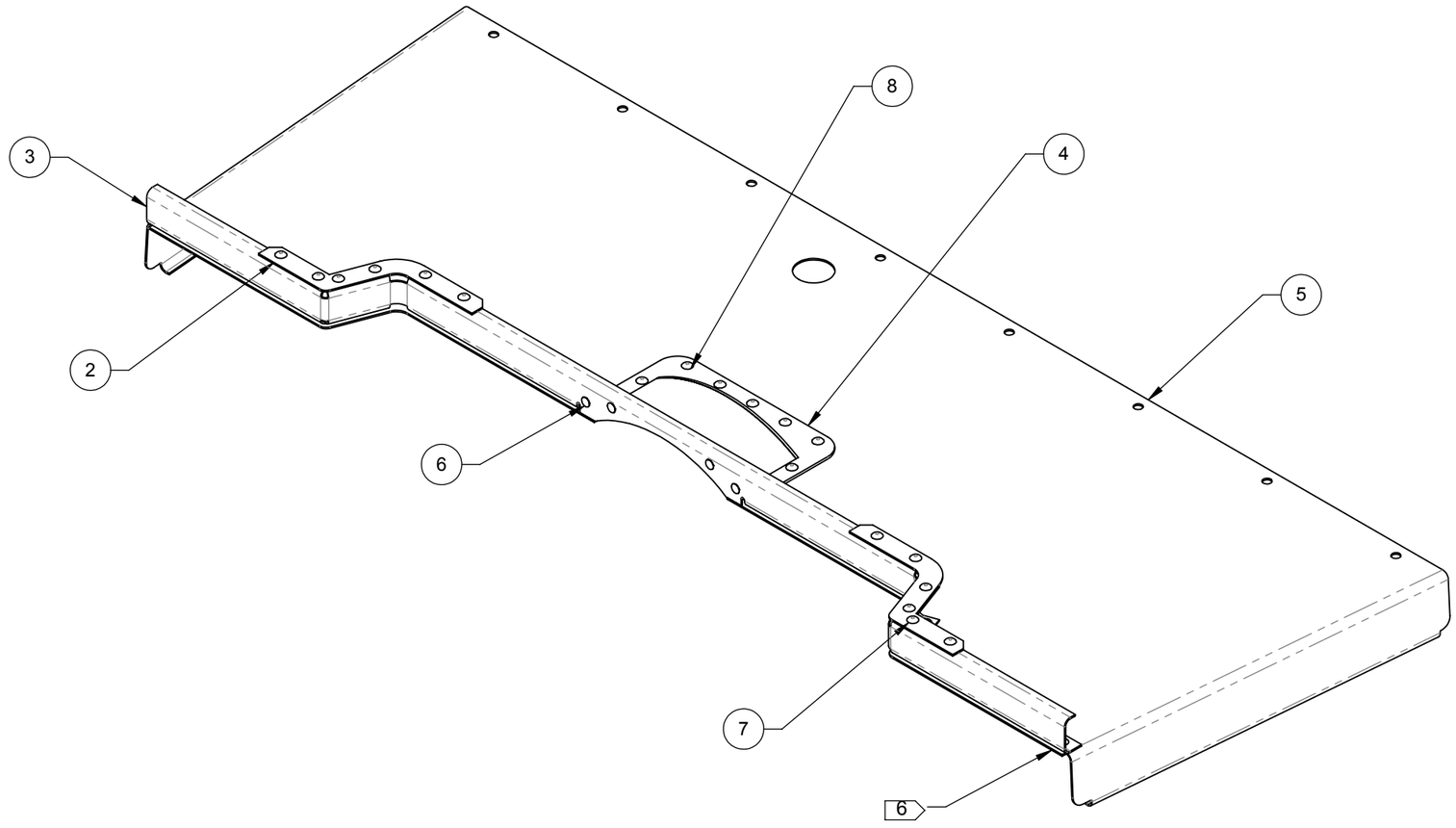
| ITEM | QTY -041 | P/N | DESCRIPTION |
|---|---|---|---|
| **1** | **X** | **D5169-041** | **SCAVENGE FLOOR** |
| | | | |
| 2 | 2 | D5165-1 | DOUBLER PLATE |
| 3 | 1 | D5166-1 | GASKET SEAL PLATE |
| 4 | 1 | D5168-041 | COVER PLATE ASSEMBLY |
| 5 | 1 | D5169-1 | BOTTOM PLATE |
| 6 | 4 | MS20426AD4-5 | RIVET, SOLID, CSK |
| 7 | 36 | MS20470AD4-4 | RIVET, SOLID, PAN HEAD |
| 8 | 9 | MS20470AD4-5 | RIVET, SOLID, PAN HEAD |




## D5169-041 SCAVENGE FLOOR

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 1.38 lbs

PRELIMINARY ISSUE

| REV. | DESCRIPTION | BY | DATE |
|---|---|---|---|
| A | NEW ISSUE | VS | 14.10.14 |

| | |
|---|---|
| DESIGN | VS |
| DRAWN | VS |
| CHECKED | RF |
| MFG. APPR. | JLM |
| APPROVED | |
| DE APPR. | |
| DATE | 14.10.14 |

**DART AEROSPACE LTD**
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5169 REV. A3
SHEET 1 OF 3
TITLE SCAVENGE FLOOR
SCALE NTS

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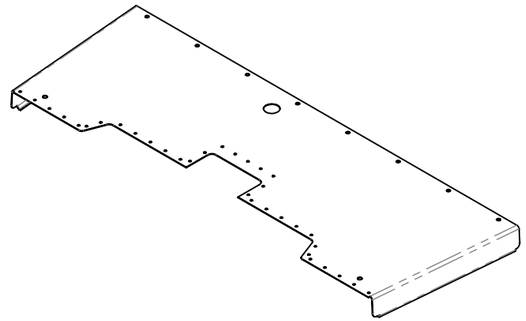

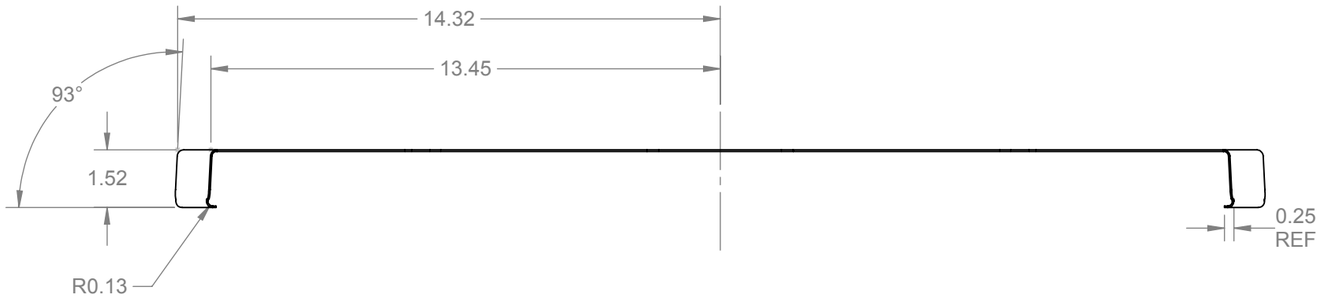


# D5169-1 BOTTOM PLATE

NOTES:
1) MATERIAL: MAKE FROM D5169-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 1.09 lbs

PRELIMINARY ISSUE

| | | |
|---|---|---|
| DESIGN | VS | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA |
| DRAWN | VS | |
| CHECKED | RF | DRAWING NO. D5169 REV. A3 |
| MFG. APPR. | JLM | SHEET 2 OF 3 |
| APPROVED | | TITLE SCAVENGE FLOOR SCALE NTS |
| DE APPR. | | |
| DATE | 14.10.14 | |

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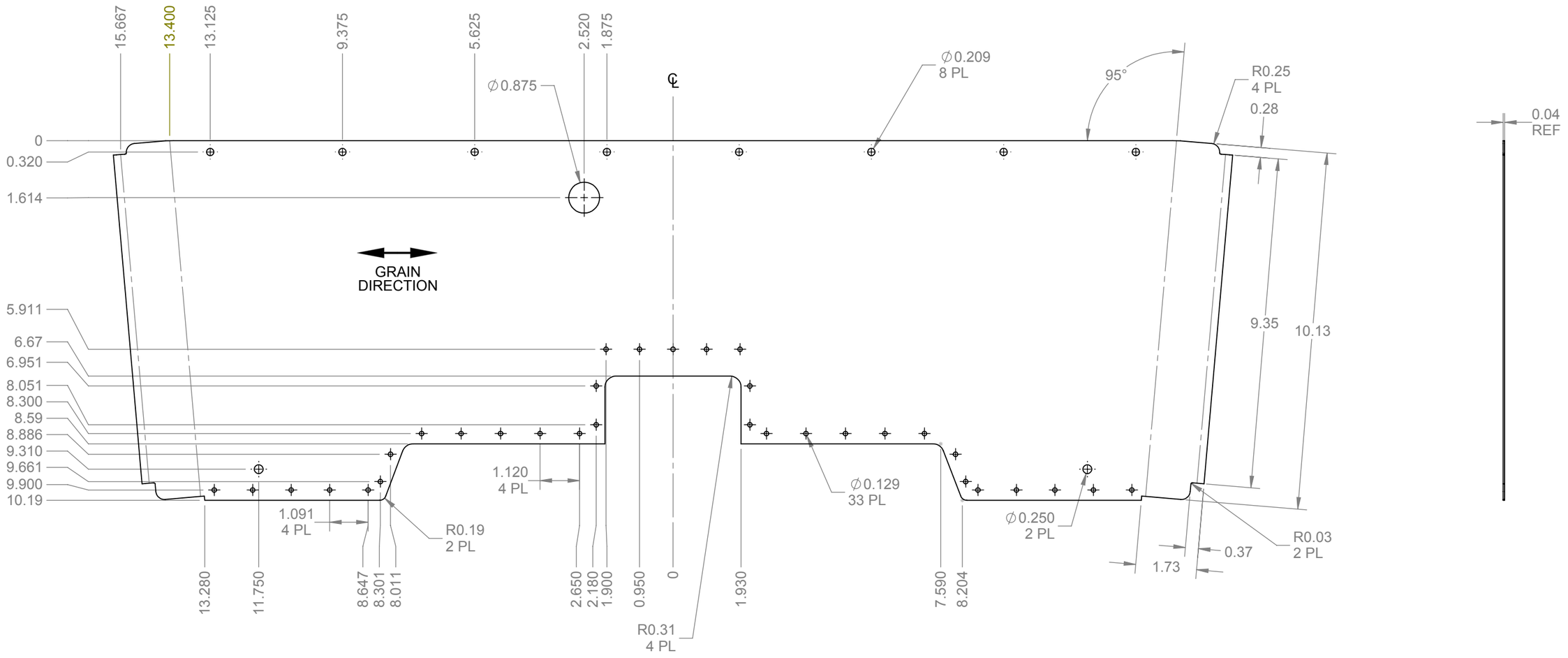


## D5169-1F BOTTOM PLATE

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040" THICK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.040
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.09 lbs
8) UNDIMENSIONED FEATURES CONTROLLED BY D5169-1.SLDPRT

PRELIMINARY ISSUE

| | |
|---|---|
| DESIGN | VS |
| DRAWN | VS |
| CHECKED | RF |
| MFG. APPR. | JLM |
| APPROVED | |
| DE APPR. | |
| DATE | 14.10.14 |

**DART AEROSPACE LTD**
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5169 REV. A3
SHEET 3 OF 3
TITLE SCAVENGE FLOOR SCALE NTS

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